



McDONNELL DOUGLAS  
SCHWEIZER  
HUGHES

# SOUTHEAST HELICOPTERS, INC.

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F.A.A. REPAIR STATION  
NJLR 823G

**UNDER REVIEW**

URF 19-1219 19.11.07 (VM)

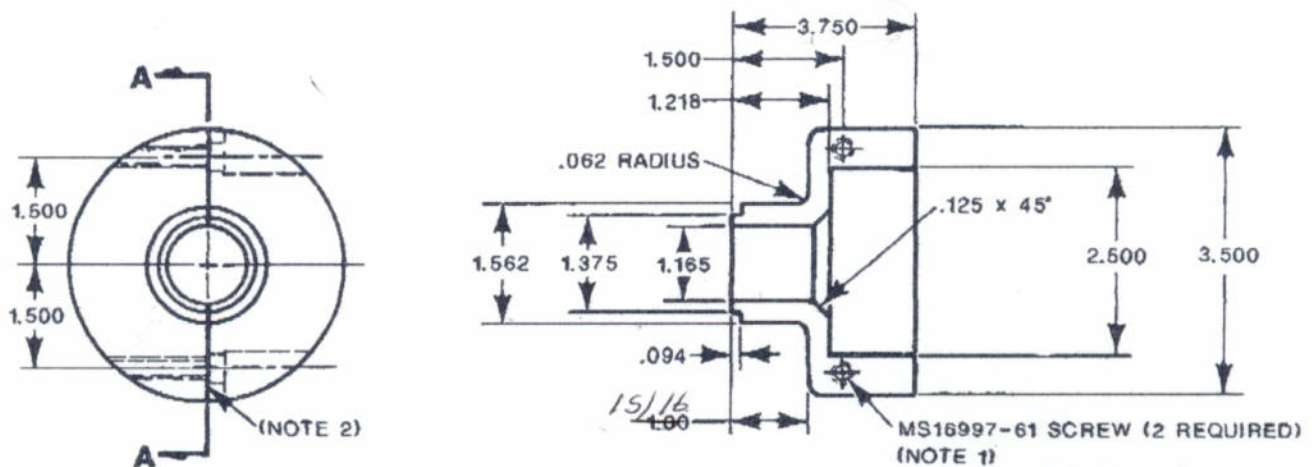
*RBA 9962*

## LTS Tail Rotor Transmission

Models 269A, TH-55A, A-1, B & C - HMI Appx C

Part III  
Section 1

**FILE COPY**



### NOTES

1. DRILL AND TAP 1/4-20 THRU, COUNTERDRILL 17/64 TO CENTERLINE, SPOTFACE TO CLEAN (2 PLACES).
2. SPLIT BEFORE FINISH MACHINING.
3. ALL DIMENSIONS IN INCHES
3. RECOMMENDED MATERIAL: COMMERCIAL GRADE STEEL

Figure 1-5. Two-Piece Bearing Retractor - Fabrication

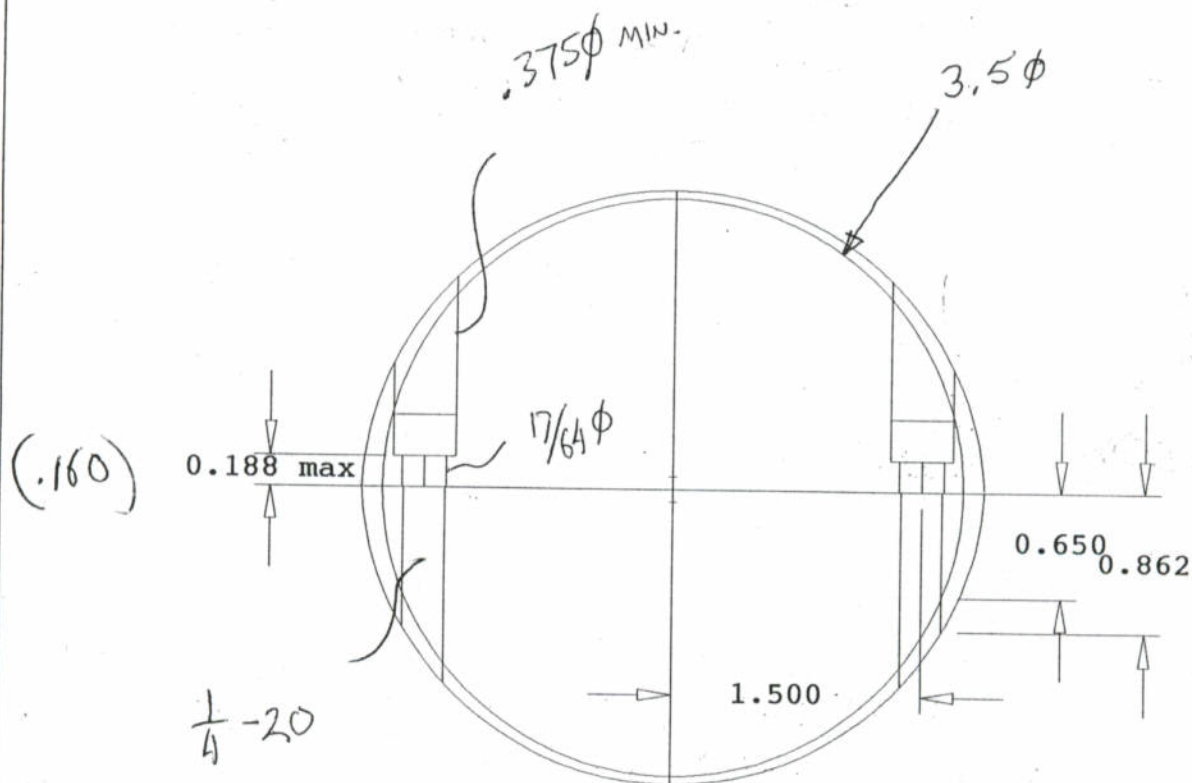
*This is schweizer/MDHS TOOL that we  
needs*

*Thanks  
John Corly*

*RBA 006 806 00675*

*TR REMOVAL  
TOOL IEA*

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USE  $1/4$ "-20 x 1" SOCKET HEAD CAP SCREWS

UNDER REVIEW

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cut face to 3.800 diam

File Name FM1	Title
Date/Time Monday, December 07, 1998 13:49:04	
Note 1	Author
Note 2	Page 1 of 1 (Graphics)